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Torque N.B. Same as

for Main Bearing Bolts

Step 1 = 68 Nm, 50

lb.ft Step 2 = 142 Nm,

105 lb.ft Step 3 = 210

Nm, 155 lb.ft Step 4

Loosen all; Step 5 = 68

Nm, 50

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Step 1 = 68 Nm, 50

lb.ft Step 2 = 142 Nm,

105 lb.ft Step 3 = 210

Nm, 155 lb.ft

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