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CHAPTER 4 SOLUTIONS 9 effort should be about 4. This design has imbalanced delays and excessive efforts. The path effort is  $F = 12 * 6 * 9 = 648$ . The best number of stages is 4 or 5. One way to speed the circuit up is to add a buffer (two inverters) at the end. The gates should be resized to bear efforts of  $f = 648^{1/5} = 3.65$  each.

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The second edition of VLSI Design is a comprehensive textbook designed for undergraduate students of electrical, electronics, and electronics and communication engineering. It provides a thorough understanding of the fundamental concepts and design of VLSI systems.

Microelectronic Circuit Design is known for being a technically excellent text. The new edition has been revised to make the material more motivating and accessible to students while retaining a student-friendly approach. Jaeger has added more pedagogy and an emphasis on design through the use of design examples and design notes. Some pedagogical elements include chapter opening vignettes, chapter objectives, "Electronics in Action" boxes, a problem solving methodology, and "design note" boxes. The number of examples, including new design examples, has been increased, giving students more opportunity to see problems worked out. Additionally, some of the less fundamental mathematical material has been moved to the ARIS website. In addition this edition comes with a Homework Management System called ARIS, which includes 450 static problems.

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designing, installing and commissioning the data communications links to ensure they run fault-free. The industrial data communications systems in your plant underpin your entire operation. It is critical that you apply best practice in designing, installing and fixing any problems that may occur. This book distills all the tips and tricks with the benefit of many years of experience and gives the best proven practices to follow. The main steps in using today's communications technologies involve selecting the correct technology and standards for your plant based on your requirements; doing the design of the overall system; installing the cabling and then commissioning the system. Fiber Optic cabling is generally accepted as the best approach for physical communications but there are obviously areas where you will be forced to use copper wiring and, indeed, wireless communications. This book outlines the critical rules followed in installing the data communications physical transport media and then ensuring that the installation will be trouble-free for years to come. The important point to make is that with today ' s wide range of protocols available, you only need to know how to select, install and maintain them in the most cost-effective manner for your plant or factory - knowledge of the minute details of the protocols is not necessary. An engineer's guide to communications systems using fiber optic cabling, copper cabling and wireless technology Covers: selection of technology and standards - system design - installation of equipment and cabling - commissioning and maintenance Crammed with practical techniques and know how - written by engineers for engineers

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